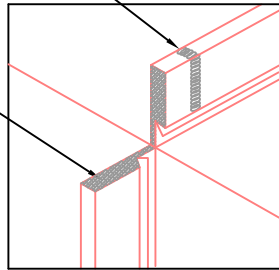




EXCEPTIONAL[®] Metals

APPLY BEAD OF URETHANE
SEALANT OVER RIB BEFORE
APPLYING RIB COVER

FILL BOTH ENDS W/
URETHANE SEALANT



FIELD CUT PANEL RIBS
AND BEND PAN OVER
AT TRANSITION.

12

EM LOKSEAM PANEL

UL90 CLIP [HW-6400]

1/8 x 3/8 POP RIVET
[FASTENER #14A]
(3) PER RIB COVER

LOKSEAM RIB COVER
[FL-565] (FIELD NOTCH
AS REQ'D. & BEND TO
PROPER ANGLE)

12-14 x 1 PANCAKE HEAD
SELF-DRILLER [FASTENER #12A]
(2) PER CLIP

UL90 CLIP [HW-6400]

12-14 x 1 PANCAKE HEAD
SELF-DRILLER [FASTENER #12A]
(2) PER CLIP

EM LOKSEAM PANEL

EAVE STRUT

O/O DIMENSION
(SEE PLAN)

REVISED: 07/13/2018

STANDING SEAM ROOF PANELS

AUTHOR BVANOCHT

EM LOKSEAM®

SCALE: NONE

EAVE TRANSITION