



COPPER FIXED HIP OR RIDGE WITH STAINLESS STEEL CLEAT

DETAIL NO.

EXM-R-4

MATERIAL : STEEL/ALUMINUM

ACCEPTABLE SYSTEMS: DefendEX SS1500, DefendEX SS2000, DefendEX SL1500, DefendEX SL1750

ISSUE / REVISION DATE:

(866) 337-4599 www.exceptionalmetals.com

MAXIMUM WARRANTY: 20 YEARS

02/09/2026

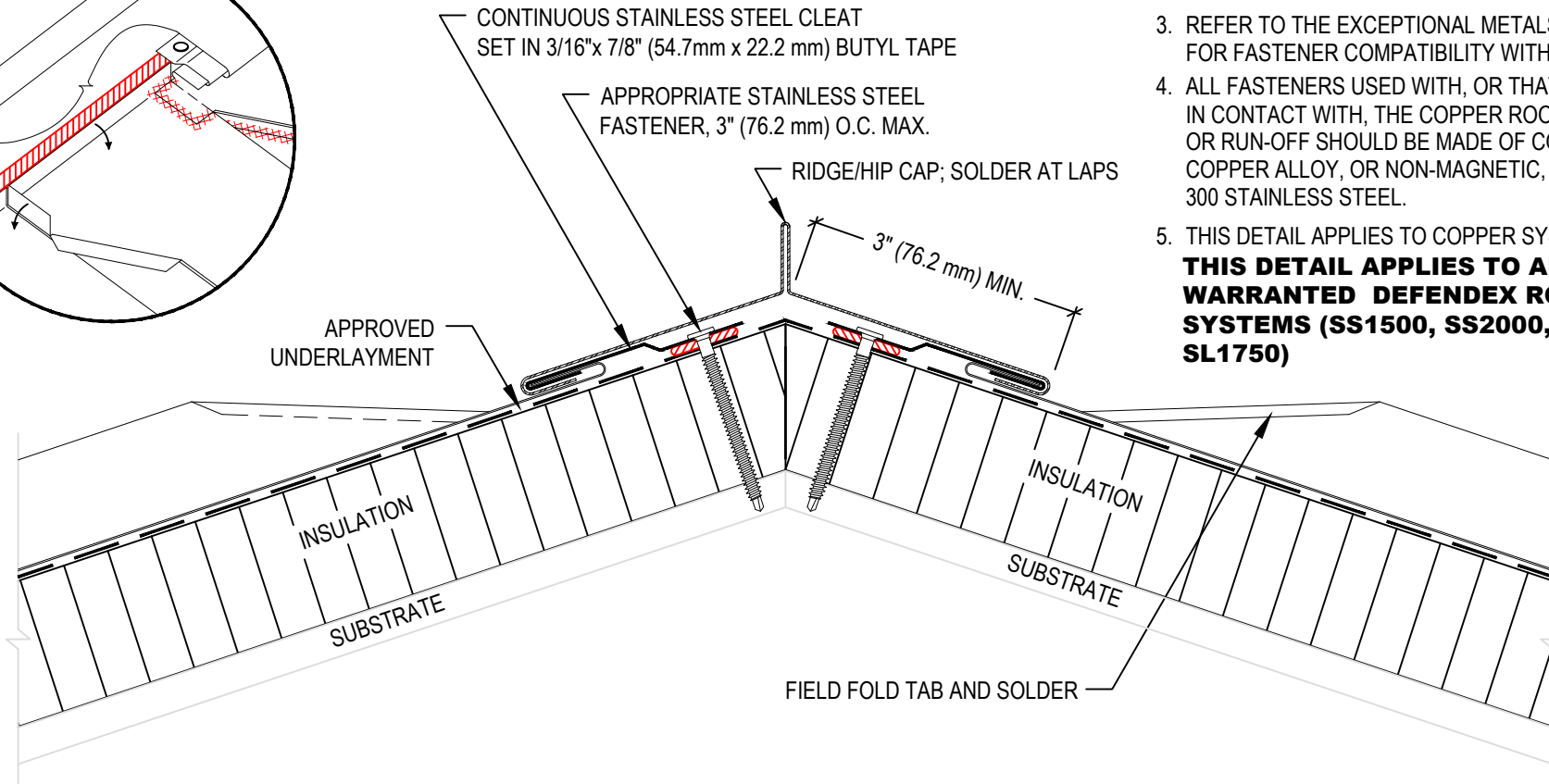
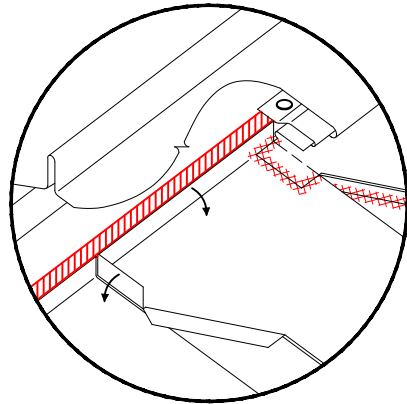
NOT TO SCALE

FIELD FOLD AND SOLDER TABS AT SEAM AND PANEL ENDS

NOTE:

1. REFER TO THE EXCEPTIONAL METALS WEBSITE FOR MOST CURRENT INFORMATION.
2. REFER TO TECHNICAL INFORMATION SHEETS FOR FASCIA SIZES, ACCESSORIES, AND FINISHES AVAILABLE.
3. REFER TO THE EXCEPTIONAL METALS WEBSITE FOR FASTENER COMPATIBILITY WITH METAL.
4. ALL FASTENERS USED WITH, OR THAT COME IN CONTACT WITH, THE COPPER ROOF SYSTEM OR RUN-OFF SHOULD BE MADE OF COPPER, COPPER ALLOY, OR NON-MAGNETIC, SERIES 300 STAINLESS STEEL.
5. THIS DETAIL APPLIES TO COPPER SYSTEMS ONLY.

**THIS DETAIL APPLIES TO ALL
WARRANTED DEFENDEX ROOF
SYSTEMS (SS1500, SS2000, SL1500,
SL1750)**



FOR WARRANTY PERIODS GREATER THAN
20 YEARS REFER TO METAL QUICK SPECS
FOR MINIMUM REQUIREMENTS.