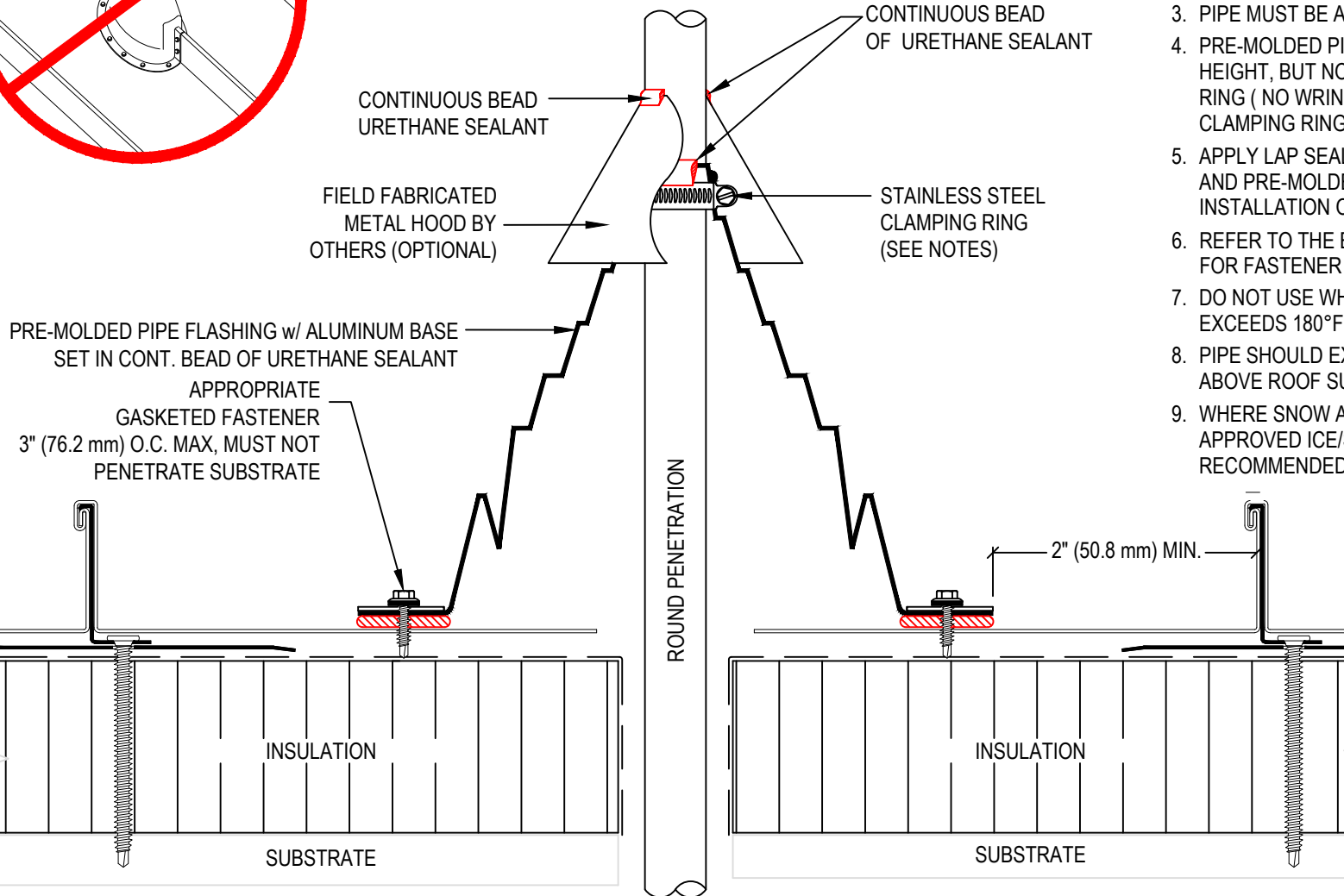


**UNDER NO CIRCUMSTANCES  
CAN THE PIPE PENETRATE  
OR COME WITHIN 4"  
(101.6 mm) OF THE  
PANEL SEAM.**

NOTE:

1. REFER TO THE EXCEPTIONAL METALS WEBSITE FOR MOST CURRENT INFORMATION.
2. REMOVE ALL EXISTING FLASHINGS, LEADS, ETC. PIPE SURFACE MUST BE FREE OF ALL RUST, GREASE, INSULATION, ETC.
3. PIPE MUST BE ANCHORED TO ENSURE STABILITY.
4. PRE-MOLDED PIPE FLASHING MAY BE CUT TO HEIGHT, BUT NO LOWER THAN REINFORCING RING ( NO WRINKLES OR FOLDS UNDER CLAMPING RING).
5. APPLY LAP SEALANT BETWEEN PENETRATION AND PRE-MOLDED PIPE FLASHING PRIOR TO INSTALLATION OF CLAMPING RING.
6. REFER TO THE EXCEPTIONAL METALS WEBSITE FOR FASTENER COMPATIBILITY WITH METAL.
7. DO NOT USE WHEN SERVICE LINE TEMP. EXCEEDS 180°F (82°C).
8. PIPE SHOULD EXTEND A MINIMUM OF 8" (203.2 mm) ABOVE ROOF SURFACE.
9. WHERE SNOW AND ICE ARE COMMON, ELEVATE APPROVED ICE/SNOW-DAM PROTECTION IS RECOMMENDED UP-SLOPE OF PENETRATIONS



**THIS DETAIL APPLIES  
TO ALL WARRANTED  
DEFENDEX ROOF  
SYSTEMS (SS1500,  
SS2000, SL1500,  
SL1750)**